# Airlift NW Blood Transportation

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## **Client Overview**

Airlift NW provides critical care air emergency medicine services in affiliation with UW Medicine across the Pacific Northwest, Mountain West, and Alaska, using a fleet of helicopters and fixed-wing planes equipped with advanced medical technology and staffed by trained flight nurses.



## **Airlift's Need**

Airlift NW is looking for a way to extend the time their blood transportation cooler can be outside of a refrigerator, while maintaining the ease-of-use of the current cooler, to decrease expenses by reducing the number of cooler exchanges with Harborview Medical Center (HMC).



### **Cooler Packing Process**

Crēdo Cooler is packed with blood and plasma and sealed with a zip tie at Harborview **Medical Center** 

Crēdo Cooler is either: 1) Picked up by an aircraft medical team OR 2) Delivered to base by a third party courier.

Crēdo Cooler is placed in a fridge at base for temperature controlled storage

### **Blood Expiration Timers**

A 24 hour running clock starts when the cooler is removed from the fridge. This timer *pauses* when the cooler is returned to the fridge after the emergency call but never resets.

A 7 day clock starts when the cooler is delivered to the base. This clock never pauses and never resets.

### Pain Points for Airlift NW:

- Limited time with cooler causes higher frequency of exchanges Exchanging blood product is an expensive process

### **Returning the Blood**

The cooler is returned to Harborview after one of the timers runs out (whichever comes first)

Once the zip tie is cut, the blood product must be administered to a patient **OR** returned to Harborview

Pain Points for Airlift NW: - Temperature data can only be accessed AFTER cooler has been returned to Harborview



## **Our Design Process**

- Preliminary Ideas Considered: active cooling, cooler redesign, new material development, active temperature readout, phase change refreezing • Eliminated concepts based on feasibility and practicality
- The combination of active temperature readout and controlled refreezing of the cooler's PCM was chosen to increase cooler life and usability while minimizing additional cost.

## **Our Solution**

Active Temperature Readout: InTemp Bluetooth Ambient Data Logger offers live temperature data, custom configuration settings, and instant full report feedback, all accessible to flight nurses and staff via Bluetooth.



### **Refreezing the Cooler PCM**:

Concept: When the cooler PCM has gone from solid to liquid, place packed cooler back into freezer to reverse the phase change without freezing the blood.





## Validation

- Analysis of maximum time needed to achieve a given change in temperature out-of-fridge at ambient temperature of ~20°C versus in freezer
- Equipment: Wireless Temperature Loggers, NR500 DAQ System, Type J Thermocouples



Temperature vs. Time for Refreezing Test 3 including Elapsed Times per Temperature Ranges, Target Temperature Range for Safe Refreezing, and Procedure Stages







Average Ambient Temperature [°C]

## **Final Recommendation**

- clock
- temperature reaches 3 °C.
- Harborview Medical Center blood distribution/exchange

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Place cooler, with blood product, into the **Freezer** Check internal temperature ep cooler in every 2 hours after initial ezer 15 hours in freezer <3°C Blood needed Temperature [°C] 3.0 3.25 3.5 3.75 4.0 4.25 4.5 15 13 11 9 7 Time [hours]

IF cooler is removed from Freezer prior to reaching 3.0°C THEN note the internal temperature and the time until internal temperature reaches 5°C:

## **Benefits of Final Recommendation**

- By removing the 24 hour out of fridge limit on the cooler, the four Western Washington bases can save approximately 120 helicopter trips to Harborview to exchange blood per year
  - ALNW teams can prioritize their time helping patients instead of exchanging blood • Save over \$100,000 / year
- The new data logger can provide real time temperature readings, so the blood is ensured to be safe before administering to patients

• Move to a temperature based timeline instead of 24 hr out of fridge

• Blood transport cooler life is extended by approximately 15 hours by implementing the refreezing process using the active temperature readout to place cooler in freezer at 5°C and take it out at 3°C. • When blood reaches 5 °C, place cooler in freezer until internal • 3 °C lower bound provides at minimum 6 hours of safety to prevent the freezing of the blood. ift NW /flight - Check internal temperature once returned to base Blood not used <5°C ->5°C



### **Mechanical Engineering Capstone Exposition** June 3<sup>rd</sup> 2025, Husky Union Building, University of Washington, Seattle